

## Plate Heat Exchangers

*Comprehensive and unique source integrates the material usually distributed among a half a dozen sources. \* Presents a unified approach to modeling of new designs and develops the skills for complex engineering analysis. \* Provides industrial insight to the applications of the basic theory developed.*

*Cutting-edge heat transfer principles and design applications Apply advanced heat transfer concepts to your chemical, petrochemical, and refining equipment designs using the detailed information contained in this comprehensive volume. Filled with valuable graphs, tables, and charts, Heat Transfer in Process Engineering covers the latest analytical and empirical methods for use with current industry software. Select heat transfer equipment, make better use of design software, calculate heat transfer coefficients, troubleshoot your heat transfer process, and comply with design and construction standards. Heat Transfer in Process Engineering allows you to: Review heat transfer principles with a direct focus on process equipment design Design, rate, and specify shell and tube, plate, and hairpin heat exchangers Design, rate, and specify air coolers with plain or finned tubes Design, rate, and specify different types of condensers with tube or shellside condensation for pure fluids or multicomponent mixtures Understand the principles and correlations of boiling heat transfer, with their limits on and applications to different types of reboiler design Apply correlations for fired heater ratings, for radiant and convective zones, and calculate fuel efficiency Obtain a set of useful Excel worksheets for process heat transfer calculations*

*The plate heat exchangers are one of the most effective types of compact heat exchanger with the intensification of heat transfer. Their use is represented in many industrial processes because of their compact size, low weight and cost, reduced space required for installation and maintenance, compared to tubular heat exchangers. Heat transfer in these exchangers occurs in channels of complex geometry, formed by the two opposing profiled plate heat exchangers that are touching. Fluid flows in such ducts are unsteady due to the disruption and impact in the boundary layer, the secondary-reverse flow and swirl small extent. The task this study is to compare the operating parameters of plate heat exchangers obtained by CFD simulation with the parameters of their work in real working conditions. The results show that in a certain domain  $Re$  numbers (from 8900 to 27650), CFD simulation can predict the intensity of the exchange of heat and fluid flow with few exceptions, the output temperature of the fluid and also their pressure drop. Modeling fluid flow can indicate the distribution of shear stresses which are important for predicting the contamination plate heat exchangers.*

*Plate Heat Exchangers Tips and Tricks*

*Experimental determination of transportation's coefficients for ice slurry in plate heat exchangers*

*Flow Distribution in Plate Heat Exchangers*

*Parallel Plate Heat Exchangers*

*Plate Heat Exchangers*

*Design and Operation of heat Exchangers and Their Networks presents a*

*comprehensive and detailed analysis on the thermal design methods for the most common types of heat exchangers, with a focus on their networks, simulation procedures for their operations, and measurement of their thermal performances. The book addresses the fundamental theories and principles of heat transfer performance of heat exchangers and their applications and then applies them to the use of modern computing technology. Topics discussed include cell methods for condensers and evaporators, dispersion models for heat exchangers, experimental methods for the evaluation of heat exchanger performance, and thermal calculation algorithms for multi-stream heat exchangers and heat exchanger networks. Includes MATLAB codes to illustrate how the technologies and methods discussed can be easily applied and developed. Analyses a range of different models, applications, and case studies in order to reveal more advanced solutions for industrial applications. Maintains a strong focus on the fundamental theories and principles of the heat transfer performance of heat exchangers and their applications for complex flow arrangement. Air Conditioning System Design summarizes essential theory and then explains how the latest air conditioning technology operates. Load calculations, energy efficiency, and selection of technology are all explained in the context of air conditioning as a system, helping the reader fully consider the implications of design decisions. Whether users need to figure out how to apply their mechanical engineering degree to an air conditioning design task or simply want to find out more about air conditioning technology for a research project, this book provides a perfect guide. Approaches air conditioning as a system, not just a collection of machines Covers the essential theory on fluid flow and the latest in A/C technology in a very readable and easy-to-use style Explains the significance of factors, such as climate and thermal comfort as A/C design considerations Addresses design using a range of air conditioning technologies, such as evaporative cooling, VRF systems, psychromatic software, and dessicant dehumidification*

*The purpose of this study has been to obtain information on the local heat transfer distribution over a plate in a plate heat exchanger channel by measuring local mass transfer rates, then utilising the analogy which exists between the two transport processes. To do this, a single channel plate heat exchanger model with a cross-corrugated geometry has been constructed and the electrochemical technique used to measure local mass transfer rates to insulated nickel electrodes embedded in the channel walls. This enabled the local mass transfer distribution over a plate to be determined without disturbing the flow field. The plate heat exchanger model consisted of two perspex plate assemblies (91.2 x 42.8 cms.) housed in a frame with a fixed head and freely moving follower. Each plate was constructed from a sheet of perspex which accommodated seventy solid nickel electrodes (6.1 X 5.1 cm), with machined corrugations and an interchangeable perspex triangular entry and exit section. The electrodes were sealed with silicone rubber and formed a soft cross-corrugated*

*geometry (25% to the vertical). For three different entry and exit geometries flow was vertically and diagonally arranged- The electrolyte consisted of 0.005M potassium ferri/ferrocyanide and 1M & 2M sodium hydroxide and was pumped through the single channel in turbulent flow covering a Reynolds number range of 500 -20,000. The electrode arrangement had a large effect on the definition of the polarisation curves due to the ohmic potential drop in the electro-lyte caused by the small cross-sectional area of the channel. Mass transfer rates were measured to pairs of opposite unguarded cathodes surrounded by anodes.*

*The Performance of Plate Heat Exchangers*

*Fouling of Heat Exchangers*

*Selection, Rating, and Thermal Design, Third Edition*

*Condensation of CO<sub>2</sub> in Brazed Plate Heat Exchangers*

*Freon-water Heat Transfer in Plate Heat Exchangers*

**Plate Heat Exchangers suggestions for design (Fouling, Pressure Drops, Plate material, Gaskets material)**

**Plate-and-frame heat exchangers (PHEs) are used in many different processes at a broad range of temperatures and with a variety of substances. Research into PHEs has increased considerably in recent years and this is a compilation of knowledge on the subject. Containing invited contributions from prominent and active investigators in the area, it should enable graduate students, researchers, and research and development engineers in industry to achieve a better understanding of transport processes. Some guidelines for design and development are also included.**

**Heat transfer enhancement in single-phase and two-phase flow heat exchangers is important in such industrial applications as power generating plant, process and chemical industry, heating, ventilation, air conditioning and refrigeration systems, and the cooling of electronic equipment. Energy savings are of primary importance in the design of such systems, leading to more efficient, environmentally friendly devices. This book provides invaluable information for such purposes.**

**Plate Heat Exchangers Using Natural Graphite Sheets**

**Plate Heat Exchangers for General Refinery Services**

**Installation and Use of Multi-purpose Heat Exchange Systems**

**Heat Transfer Studies of Newtonian Fluids in Corrugated Plate Heat Exchangers**

**Comparative Study of Shell-and-tube Heat Exchangers Versus Gasketed-plate Heat Exchangers**

A pasta de gelo é uma mistura de água e um aditivo, com finas partículas de gelo, apresentando uma alta densidade de energia térmica. O principal motivo de sua utilização deve-se à combinação do aproveitamento do calor latente na mudança de fase com capacidade de ser bombeado. O presente trabalho trata

do estudo experimental sobre a transferência de calor e queda de pressão, mudança de fase, utilizando uma mistura de propileno glicol água com 13,8% de concentração em peso, num trocador de calor de placas com arranjo em U para 16 placas. Realizaram-se testes de troca de calor com escoamento em paralelo e contra-corrente, para duas condições de fração mássica de gelo e números de Reynolds para a pasta de gelo entre 150 e 425, com diferentes condições de carga térmica. Dos testes foram observados aumentos de até 25% no coeficiente global de troca de calor, ao se incrementar a vazão e, conseqüentemente, o número de Reynolds da pasta de gelo. Com o aumento da fração de gelo melhora-se a capacidade de resfriamento, diminuindo o número de Nusselt da pasta de gelo. O coeficiente global de troca, porém, começa a diminuir. Na literatura esta relação ainda não está bem definida. Alguns autores relatam ganhos, perdas ou indiferença no coeficiente global. Resultados do coeficiente global e do número de Nusselt, nos modos paralelo e contra-corrente, não apresentaram grande diferença. A capacidade de resfriamento em contra-corrente foi maior, apresentando valores de efetividade cerca 10% acima dos resultados observados no modo paralelo. Os fatores de atrito encontrados variaram entre 0,030 a 0,085, o que concorda com os resultados apresentados por outros pesquisadores. Como era de se esperar, o fator de atrito diminuiu com o aumento da vazão mássica e de maneira inversa com o aumento da fração de gelo.

Due to increasing demand for potable and irrigation water, new scientific research is being conducted to deal with wastewater from a variety of sources. *Novel Water Treatment and Separation Methods: Simulation of Chemical Processes* presents a selection of research related to applications of chemical processes for wastewater treatment, separation techniques, and modeling and simulation of chemical processes. Among the many topics are: degradation of herbicide removal of anionic dye efficient sun-light driven photocatalysis removal of copper and iron using green activated carbon defluoridation of drinking water removal of calcium and magnesium from wastewater using ion exchange resins degradation of vegetable oil refinery wastewater novel separation techniques, including microwave-assisted extraction and more The volume presents selected examples in wastewater treatment, highlighting some recent examples of processes such as photocatalytic degradation, emulsion liquid membrane, novel photocatalyst for degradation of various pollutants, and adsorption of heavy metals. The book goes on to explore some novel separation techniques, such as microwave-assisted extraction, anhydrous ethanol through molecular sieve dehydration, batch extraction from leaves of *Syzygium cumini*

(known as jambul, jambolan, jamblang or jamun), and reactive extraction. These novel separation techniques have proved be advantageous over conventional methods. The volume also looks at modeling and simulation of chemical processes, including chapters on flow characteristics of novel solid-liquid multistage circulating fluidized bed, mathematical modeling and simulation of gasketed plate heat exchangers, optimization of the adsorption capacity of prepared activated carbon, and modeling of ethanol/water separation by pervaporation, along with topics on simulation using CHEMCAD software. The diverse chapters share and encourage new ideas, methods, and applications in ongoing advances in this growing area of chemical engineering and technology. It will be a valuable resource for researchers and faculty and industrialists as well as for students.

Mots-clés de l'auteur: adiabatic two-phase pressure drops ; compact plate heat exchanger ; general prediction methods ; local heat transfer coefficient ; local infrared measurements ; modeling ; numerical simulations.

Studies and Applications

Heat Exchangers

Novel Water Treatment and Separation Methods

Heat Transfer and Pressure Drop in Plate Heat Exchangers

Selection, Design and Operation

Graphite heat exchangers (G-HEX) are good alternatives to metallic heat exchangers due to their excellent thermal properties, low cost, light weight, and high resistivity to corrosion. In this study, the potential of fabrication of natural flake graphite-based plate heat exchanger is being investigated. A new layered G-HEX and a graphite plate heat exchanger are fabricated and their thermal and hydraulic performance are compared with an off-the-shelf chevron-type plate heat exchanger using a custom-made experimental setup. An optimization study is then conducted to further improve the graphite plate heat exchanger performance. To understand the potential of utilization of G-HEX in corrosive environments, a corrosion test is then performed on natural flake graphite sheets.

This Brief deals with heat transfer and friction in plate and fin extended heat transfer enhancement surfaces. It examines Offset-Strip Fin (OSF), Enhancement Principle, Analytically Based Models for  $j$  and  $f$  vs.  $Re$ , Transition from Laminar to Turbulent Region, Correlations for  $j$  and  $f$  vs.  $Re$ , Use of OSF with Liquids, Effect of Percent Fin Offset, Effect of Burred Edges, Louver fin, heat transfer and friction correlations, flow structure in the louver fin array, analytical model for heat

transfer and friction, convex louver fin, wavy fin, 3D corrugated fin, perforated fin, pin fins and wire mesh, types of vortex generators, metal foam fin, plain fin, packings, numerical simulation of various types of fins.

Heat exchangers are essential in a wide range of engineering applications, including power plants, automobiles, airplanes, process and chemical industries, and heating, air conditioning and refrigeration systems. Revised and updated with new problem sets and examples, *Heat Exchangers: Selection, Rating, and Thermal Design, Third Edition* presents a systematic treatment of the various types of heat exchangers, focusing on selection, thermal-hydraulic design, and rating. Topics discussed include: Classification of heat exchangers according to different criteria Basic design methods for sizing and rating of heat exchangers Single-phase forced convection correlations in channels Pressure drop and pumping power for heat exchangers and their piping circuit Design solutions for heat exchangers subject to fouling Double-pipe heat exchanger design methods Correlations for the design of two-phase flow heat exchangers Thermal design methods and processes for shell-and-tube, compact, and gasketed-plate heat exchangers Thermal design of condensers and evaporators This third edition contains two new chapters. *Micro/Nano Heat Transfer* explores the thermal design fundamentals for microscale heat exchangers and the enhancement heat transfer for applications to heat exchanger design with nanofluids. It also examines single-phase forced convection correlations as well as flow friction factors for microchannel flows for heat transfer and pumping power calculations. *Polymer Heat Exchangers* introduces an alternative design option for applications hindered by the operating limitations of metallic heat exchangers. The appendices provide the thermophysical properties of various fluids. Each chapter contains examples illustrating thermal design methods and procedures and relevant nomenclature. End-of-chapter problems enable students to test their assimilation of the material.

Heat Transfer Enhancement in Plate and Fin Extended Surfaces

Sensitivity Study of Plate Heat Exchangers

Design, Experimentation and Applications

Innovative Heat Exchangers

Design and Operation of Heat Exchangers and their Networks

Completely revised and updated to reflect current advances in heat exchanger technology, *Heat Exchanger Design Handbook, Second Edition* includes enhanced figures and thermal effectiveness charts, tables, new chapter, and additional topics—all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers, research, engineers, academicians, designers, and manufacturers involved in heat exchange between two or more fluids. See *What's New in the Second Edition: Updated information on pressure vessel*

codes, manufacturer's association standards A new chapter on heat exchanger installation, operation, and maintenance practices Classification chapter now includes coverage of scrapped surface-, graphite-, coil wound-, microscale-, and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers, heat transfer augmentation methods, fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle®, Helixchanger®, and Twistedtube® heat exchanger, feedwater heater, steam surface condenser, rotary regenerators for HVAC applications, CAB brazing and cupro-braze radiators Without proper heat exchanger design, efficiency of cooling/heating system of plants and machineries, industrial processes and energy system can be compromised, and energy wasted. This thoroughly revised handbook offers comprehensive coverage of single-phase heat exchangers—selection, thermal design, mechanical design, corrosion and fouling, FIV, material selection and their fabrication issues, fabrication of heat exchangers, operation, and maintenance of heat exchangers—all in one volume.

Thermal energy is present in all aspects of our lives, including when cooking, driving, or turning on the heat or air conditioning. Sometimes this thermal management is not evident, but it is essential for our comfort and lifestyle. In addition, heat transfer is vital in many industrial processes. Thermal energy analysis is a complex task that usually requires different approaches. With five sections, this book provides information on heat transfer problems and using experimental techniques and computational models to analyse them.

This accessible book presents unconventional technologies in heat exchanger design that have the capacity to provide solutions to major concerns within the process and power-generating industries. Demonstrating the advantages and limits of these innovative heat exchangers, it also discusses micro- and nanostructure surfaces and micro-scale equipment, and introduces pillow-plate, helical and expanded metal baffle concepts. It offers step-by-step worked examples, which provide instructions for developing an initial configuration and are supported by clear, detailed drawings and pictures. Various types of heat exchangers are available, and they are widely used in all fields of industry for cooling or heating purposes, including in combustion engines. The market in 2012 was estimated to be US\$ 42.7 billion and the global demand for heat exchangers is experiencing an annual growth of about 7.8 %. The market value is expected to reach US\$ 57.9 billion in 2016, and approach US\$ 78.16 billion in 2020. Providing a valuable introduction to students and researchers, this book offers clear and concise information to thermal engineers, mechanical engineers, process engineers and heat exchanger specialists.

Direct Use Geothermal Applications for Brazed Plate Heat Exchangers

Design, Applications and Performance

Crystallisation Fouling in Plate Heat Exchangers

Fundamentals of Heat Exchanger Design

Experiments, Modeling and Simulations

In the wake of energy crisis due to rapid growth of industries, the efficient heat transfer could play a vital role in energy saving. Industries, household equipment, transportation, offices, etc., all are dependent on heat exchanging equipment. Considering this, the book has incorporated different chapters on heat transfer phenomena, analytical and experimental heat transfer investigations, heat transfer enhancement and applications.

Brazed plate heat exchanger were placed in three geothermal fluids (Klamath Falls, OR; Boise, ID; and Pagosa Springs, CO) to determine the effect of H<sub>2</sub>O

2]S on braze material. Based on subsequent analysis, it appears that the rate of corrosion of the braze material is much slower than corrosion of copper tube materials in the same fluids. Minimum expected life of the heat exchangers based on these corrosion rates is reported to be 12 years in fluids of less than 1 ppm H<sub>2</sub>S and 10 years in fluids of less than 5 ppm. Based on these expected lives, and using a 3% inflation rate and 8% discount rate, brazed plate heat exchangers are a clear economic choice in which the capital cost is 50% or less of the cost of a plate and frame heat exchanger for the same duty. Due to their single pass design, brazed plate heat exchangers are generally limited to approach temperatures of 10[degrees] or greater. Size limitations restrict applications to 100 gpm and/or 200 ft<sup>2</sup> heat transfer surface area.

This unique and comprehensive text considers all aspects of heat exchanger fouling from the basic science of how surfaces become fouled to very practical ways of mitigating the problem and from mathematical modelling of different fouling mechanisms to practical methods of heat exchanger cleaning. The problems that restrict the efficient operation of equipment are described and the costs, some of them hidden costs, that are associated with the fouling of heat exchangers are discussed. Some simple concepts and models of the fouling processes are presented as part of the introduction to the subject. Advice on the selection, design, installation and commissioning of heat exchangers to minimise fouling is given. A large part of the text is devoted to the use of chemical and other additives to reduce or eliminate the problem of fouling. Another large section is designed to give information on both on-line and off-line cleaning of heat exchangers. One of the difficulties faced by designers and operators of heat exchangers is anticipating the likely extent of fouling problems to be encountered with different flow streams. Another large section addresses the question and describes methods that have been used in attempting to define fouling potential. The book concludes with a chapter on how fouling information can be obtained using plant data, field tests and laboratory studies.

CFD Modeling of Turbulence in Channels of Plate Heat Exchangers

Simulation of Chemical Processes

Heat Exchanger Design Handbook, Second Edition

Process Heat Exchangers

Design, Performance and Multistream

This book presents the ideas and industrial concepts in compact heat exchanger technology that have been developed in the last 10 years or so. Historically, the development and application of compact heat exchangers and their surfaces has taken place in a piecemeal fashion in a number of rather unrelated areas, principally those of the automotive and prime mover, aerospace, cryogenic and refrigeration sectors. Much detailed technology familiar in one sector, progressed only slowly over the boundary into another sector. This compartmentalisation was a feature both of the user industries themselves, and also of the supplier, or manufacturing industries. These barriers are now breaking down, with valuable cross-fertilisation taking place. One of the industrial sectors that is waking up

the challenges of compact heat exchangers is that broadly defined as the process sector. There is a bias in the book, it is towards this sector. Here, in many cases, the technical challenges are severe, since high pressures and temperatures are often involved, and working fluids can be corrosive, reactive or toxic. The opportunities, however, are correspondingly high, since compacts can offer a combination of lower capital or installation cost, lower temperature differences (and hence running costs), and lower inventory. In some cases they give the opportunity for a radical re-think of the process design, by the introduction of process intensification (PI) concepts such as combining process elements into one unit. An example of this is reaction and heat exchange, which offers, among other advantages, significantly lower by-product production. To stimulate future research, the author includes coverage of hitherto neglected approaches, such as that of the Second Law (of Thermodynamics), pioneered by Bejan and co-workers. The justification for this is that there is increasing interest in life-cycle and sustainable approaches to industrial activity as a whole, often involving exergy (Second Law) analysis. Heat exchangers, being fundamental components of energy and process systems, are both savers and spenders of exergy, according to interpretation.

Effective Mean Temperature-difference in Multi-pass Plate Heat Exchangers

Heat Transfer in Process Engineering

Air Conditioning System Design

Design Methodology of Plate Heat Exchangers

Alfa-Laval Marine Plate Heat Exchangers